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COUNTRY

U.S.A

TELEPHONE

(202) 331-7111

FAX

(202) 293-6229

UTILITY
PATENT APPLICATION
TRANSMITTAL

Attorney Docket No. 1482/00057

First Named Inventor or Application Identifier Jean-Yves Bompay et Application

new nonprovisional	applications under	r 37	C.F.R.	1.53(b)

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	1. X Filing fee as calculated below. 2. X Specification [Total Pages [_10_]] (preferred arrangement set forth below) - Descriptive title of the invention - Cross References to Related Applications - Statement Regarding Fed sponsored R & D - Reference to Microfiche Appendix - Background of the Invention - Brief Summary of the invention - Brief Description of the Drawings (if filed) - Detailed Description - Claim(s) - Abstract of the Disclosure Drawing(s) (35 USC 113) [Total Pages [_]] Oath or Declaration [Total Pages [_x_]] a. X Newly executed (original or copy) b. Copy from a prior application (37 CFR 1.63(d)) (for continuation/divisional with Box 17 completed)			ADDRESS TO: Washington, D.C. 20231 6. ☐ Microfiche Computer Program (Appendix) 7. ☐ Nucleotide and/or Amino Acid Sequence Submission (if applicable, all necessary) a. ☐ Computer readable copy b. ☐ Paper Copy (identical to computer copy) c. ☐ Statement Verifying identity of above copies 8. X Assignment papers (cover sheet & document(s)) 9. ☐ 37 CFR 3.73(b) Statement ☐ Power of Attorney 10. ☐ English Translation Document (if applicable) 11. X Information Disclosure X Copies of IDS Statement (IDS)/PTO-1449 Citations 12. X Preliminary Amendment 13. ☒ Return Receipt Postcard (MPEP 503) (Should be specifically itemized) 14. X Small Entity ☐ Statement filed in prior application, Statement(s) Status still proper and desired				
checked) The entire disclosure of the prior application, from which a copy of the oath or declaration is supplied under Box 4b, is considered as being part of the disclosure of the accompanying application and is hereby incorporated by reference therein.				15. ☐ Certified copy of (if foreign prior)14. ☐ Other:		,,		
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□ ×	The Commission	No payment is enclosed at this time. Full payment will be made when the executed Declaration is submitted. The Commissioner is hereby authorized to charge and credit Deposit Account No. 22-0185 as described below. A duplicate copy of this sheet is enclosed.					
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Name (Print/Type)	Burton A. Amernick	Registration No. (Attorne)	//Agent)	24,852
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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

Jean-Yves Bompayet al.

Serial No.: To be assigned

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Art Unit: To be assigned

Filed: Herewith : Examiner: To be assigned

For: Process for Manufacturing : Atty Docket: 1482/00057

Infrastructures based on Vitrified Blast-Furnace Slasg and Additive

Used

PRELIMINARY AMENDMENT

Honorable Commissioner of Patents and Trademarks Washington, D.C. 20231

Sir:

Prior to initial examination, please amend the above-captioned case as follows.

In the Claims:

Please amend the claims as follows.

Claim 3, line 1, delete "either of Claims 1 and 2" and insert --- Claim 1---.

Claim 4, line 1, delete "one of Claims 1 to 3" and insert ---Claim 1---.

Claim 6, line 1, delete "either of Claims 4 and 5" and insert --- Claim 1---.

Claim 7, line 1, delete "one of Claims 1 to 6" and insert --- Claim 1---.

Claim 8, line 1, delete "one of Claims 1 to 7" and insert --- Claim 1---.

Claim 9, line 2, delete "one of".

Claim 9, line 3, delete "Claims 1 to 7" and insert --- Claim 1---.

Claim 11, line 1, delete "either of Claims 9 and".

Claim 11, line 2, delete "10" and insert --- Claim 9---.

Claim 13, line 1, delete "one of Claims 9 to 12" and insert --- Claim 9---.

Claim 14, line 1, delete "one of Claims 9 to 13" and insert --- Claim 9---.

Please add the following new claims.

- 16. Process according to Claim 2, wherein the dry ground slag has a water content of less than 0.5% by weight.
- 17. Process according to Claim 2, wherein the activator consists, for more than 95% by weight, of lime, calcium sulphate or a mixture of lime and calcium sulphate.
- 18. Process according to Claim 3, wherein the activator consists, for more than 95% by weight, of lime, calcium sulphate or a mixture of lime and calcium sulphate.
- 19. Process according to Claim 5, wherein the activator has an average particle size of between 0 and 500 μ m for at least 95% of its weight and a moisture content of less than 0.5% by weight.
- 20. Process according to Claim 2, wherein more than 95% by weight of the additive consists of a mixture having the following formulation by weight:

- calcium sulphate 25 to 45%

- lime 2 to 6%

- dry ground vitrified slag qsp 100%.

Remarks

The claims have been amended to eliminate multiple dependency and to improve their format. None of these amendments is believed to involve any new matter.

Accordingly, it is respectfully requested that the foregoing amendments be entered, that

the application as so amended receive an examination on the merits, and that the claims as now presented receive an early allowance.

Respectfully submitted,

Burton A. Amerinck, Reg. No. 24,852

Pollock, Vande Sande & Amernick

P.O. Box 19088

Washington, D.C. 20036

Telephone (202) 331-7111

Date:

UNITED STATES PATENT AND TRADEMARK OFFICE

I, Roger Walter GRAY MA, DPhil, CPhys, translator to RWS Group plc, of Europa House, Marsham Way, Gerrards Cross, Buckinghamshire, England declare;

- 1. That I am a citizen of the United Kingdom of Great Britain and Northern Ireland.
- 2. That I am well acquainted with the French and English languages.
- 3. That the attached is, to the best of my knowledge and belief, a true translation into the English language of the specification in French filed with the application for a patent in the U.S.A. on

under the number

4. That I believe that all statements made herein of my own knowledge are true and that all statements made on information and belief are true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the patent application in the United States of America or any patent issuing thereon.

For and on behalf of RWS Group plc
The 20th day of March 2000

Mwgray

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PROCESS FOR MANUFACTURING INFRASTRUCTURES BASED ON VITRIFIED BLAST-FURNACE SLAG AND ADDITIVE USED

The present invention relates to the construction of road and motorway infrastructures, such as base courses and foundation courses of roads, or of civil engineering infrastructures, such as rafts for building foundations, for airport parking or storage areas, for railway platforms or for port quays or wharfs.

Generically, this collection of uses will be referred to hereafter by the term "infrastructures".

It is well known in the manufacture of these infrastructures to use mixes of aggregates, of a hydraulic binder, comprising a slag and an activator, and of water (the gravel-slag or sand-slag technique).

Next, the mix is spread out over the surface to be treated and is compacted according to particular specifications.

The aggregates consist, in a known manner, of grit or sand, for example, coming from quarries.

The slag used is a by-product of furnaces manufacture of pig iron in blast and consequently inexpensive. It is essentially composed of three oxides, namely CaO, SiO₂ and Al₂O₃, which may be form of oxides, silicates, aluminates aluminosilicates. On leaving the blast furnace, the slag is vitrified and made into particulate form, essentially using two methods. According to the first method, the slag leaving the blast furnace at 1500°C is sent, in the form of a fluid stream, into a tank whose walls include water jets; the slag forms particles having surface asperities: it is called "granulated" slag. The particles of granulated slag have dimensions of less than 5 mm, their average size generally being about 0.5 mm; the granulated slaq contains approximately 1% of fines having a particle size of less than 80 micrometers. According to a second method, the slag is cooled by mechanically and hydraulically spraying it at high speed into the air; the particles

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are in the form of nodules having a spheroidal shape and a foam structure; it is called "pelletized" slag. The particles of pelletized slag have a particle size of less than 80 mm, 95% of particles generally having average sizes of less than 20 mm; the pelletized slag contains virtually no fines.

The granulated or pelletized slag is generally used in preground form. By pregrinding, the particle size of the entire product is reduced and the proportion of fines of less than 80 μm is increased.

is also known to add an activator in pulverulent form to the slag. The activation of the vitrified blast-furnace slag consists, firstly, in the presence of water, in attacking the slag with a basic agent, the purpose of which is to dissolve a small amount of slag. Thus, by successive crystallization from the aqueous phase, solid hydrated compounds are formed, which results in the mix setting and hardening. The activator is defined in French Standard NF P 98-107; it may consist of lime, calcium sulphate or both these, it may also contain soda or potash, silica and also a product having, in addition, hydraulic binder properties.

The mix of aggregates, slag, activator and water must principally have the following properties.

Firstly, the mix must not set immediately, so as to be able to be spread out over the ground. It is desirable to have a workability time at least greater than 12 hours, generally between 15 and 30 hours. When the mix is spread out over the ground, it is compacted using a specified process and to a specified value. Setting then starts and may last 4 to 5 years, the mix after compacting nevertheless being already sufficiently load-bearing in order for it possible, in particular, to drive over it immediately.

Secondly, the compacted mix must comply with mechanical performance standards. The mechanical performance characteristics taken into account are the 360-day tensile strength (Rt) and the 360-day elastic

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modulus (E), the values of which are estimated from test pieces manufactured in the laboratory. It has been found that the 360-day mechanical performance characteristics depended on the particle size of the granulated or pelletized slag and that it was favourable to use a preground slag, the particles of which are smaller than 2 mm and contain approximately 10% of fines.

However, the storage properties of the slag 10 depend on the composition of the latter. This because, when an iron ore coming from mines in Lorraine (minette ore) is used in blast furnaces and worked according to the Thomas process, a stable and storable preground slag is obtained and it is possible 15 achieve 360-day mechanical performance characteristics according to the standards, even after the preground slag has been stored. However, when the slag comes from the treatment of another ore, for example, haematite, the preground slag very often does not comply with the 20 mechanical performance standards; this is because it has been found that, during storage, the proportion of fines decreases in a random fashion during storage; it may thus go from 10 to 4% in a few hours.

Now, it seems that the fines content of the slag used is an essential datum for achieving the required performance characteristics of the mix. The object of the invention is therefore to guarantee a sufficient content of fines in the slag at the time of mixing in the mixer and to obtain workable mixes which meet the 360-day performance standards.

The subject of the invention is therefore a process for constructing infrastructures, especially civil engineering infrastructures or road infrastructures, in which aggregates, vitrified blast-furnace slag, a pulverulent activator and water are mixed together, and the mix is spread out over the ground, compacted and left to harden, characterized in that a particulate slag and a ready-prepared additive containing, on the one hand, the activator and, on the

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other hand, dry ground vitrified slag having a particle size of less than 500 μm are added to the aggregates. Preferably, the particulate slag added to the aggregates is an as-granulated or as-pelletized slag which is not preground.

The ground vitrified slag is obtained by passing a granulated or pelletized slag through a suitable mill, for example a ball mill; the slag is preferably dried during the grinding until its water content is less than 0.5% by weight. The ground slag has a particle size of less than 500 μ m, preferably less than 100 μ m, for at least 80% by weight.

The activator may be any known activator. However, it is preferred to use an activator consisting, for more than 95% by weight, of lime or of calcium sulphate or, more particularly preferably, of a mixture of lime and calcium sulphate; the activator may optionally contain small amounts of soda or potash. Advantageously, the activator has an average particle size of between 0 and 500 μm for at least 95% of its weight and a moisture content of less than 0.5% by weight.

For more than 95% by weight, the additive preferably consists of a mixture having the following formulation by weight:

- calcium sulphate

25 to 45 %

- lime

2 to 6 %

- dry ground vitrified slag qsp 100

Further known formulation adjuvants for this type of mix (aggregates/slag/activator/water) may be introduced into the additive, such as a deflocculant, a setting accelerator or retarder, or steelworks scoria.

The amount of additive added is generally between 1 and 3% by weight with respect to the weight of the mix (aggregate/slag/additive/water); in this way, approximately 0.5 to 2.0% by weight of slag fines having a particle size of less than 80 μ m are introduced into the mix.

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The vitrified blast-furnace slag, which is added to the aggregates in the unpreground particulate may, according to the invention, as-granulated slag, which generally contains at most approximately 1% fines, or an as-pelletized slag, which contains substantially no fines. Using an unpreground slaq avoids having to grind all of the slag, something which constitutes a first advantage over the prior art. Furthermore, it is completely unnecessary to dry all of the slag in order to avoid the reduction in the amounts of fines since the necessary fines are provided by the additive, so that the only fraction of slag to be dried is the ground slag which forms a constituent of the additive. However, it is possible to use a preground slag instead of the as-produced particulate slag, accepting that the abovementioned first advantage would be lost, and, in this case, it is of little matter whether the fines of the preground slag remain during storage or not, since a sufficient and controlled amount of slag fines is provided by the additive.

The subject of the present invention is also the additive for the construction of infrastructures according to the above process, characterized in that it includes, on the one hand, a pulverulent activator and, on the other hand, dry ground vitrified slag having a particle size of less than 500 $\mu m\,.$

Preferably, the dry ground slag has a water content of less than 0.5% by weight.

Advantageously, the activator consists, for more than 95% by weight, of lime, calcium sulphate or a mixture of lime and calcium sulphate; it may furthermore contain sodium or potassium hydroxide.

Preferably, the activator has an average particle size of between 0 and 500 μm and a moisture content of less than 0.5% by weight.

Preferably, more than 95% by weight of the additive consists of a mixture having the following formulation by weight:

- calcium sulphate

25 to 45 %

- lime

2 to 6 %

- dry ground vitrified slag qsp 100

The additive may also contain known formulation adjuvants for slag-based mixes in order to produce infrastructures.

The illustrative and non-limiting example given below will allow the invention to be more clearly understood.

10 EXAMPLE:

The additive used has the following formulation by weight:

- 36% calcium sulphate;
- 4% lime;
- $^{-60\%}$ ground vitrified slag having a particle size of less than 100 μm with a water content of 0.5% by weight.

In order to construct a road infrastructure, a mix having the following formulation is produced:

- 20 45% Seine (Anneville) fine siliceouslimestone gravel (5 mm/20 mm) (IC 60);
 - 45.5% of a Beauce (Baignolet) limestone sand (less than 6 mm) (IC 100);
- 8% of an as-granulated slag produced from haematite as iron ore (from Dunkerque) having an activity coefficient of 23 according to the NF P 98-108 standard;
 - 1.5% of the additive defined above.

The various constituents of the mix are mixed with water so as to obtain a mix having 8.7% water and the mix is spread. Next, it is compacted until an PMO density of 2.08 is obtained (PMO = "procto-modified optimum").

The mechanical performance characteristics of the compacted mix are measured as indicated below:

a) Post-setting strength:

Tensile strength tests were carried out on vibro-compression test pieces having the dimensions 16×32 cm with the "Procto-modified optimum" (PMO)

parameters according to the NF P 98-114 standard at 90 days and at 360 days. The results are as follows:

90-day tensile strength (Rt)

0.73 MPa

360-day Rt

0.81 MPa

5 90-day elastic modulus E

14,880 MPa

360-day E

16,980 MPa

According to the NF P 98-118 standard, the mix is therefore classified as G2.

b) Workability time:

The test consists in measuring the speed of propagation of a wave through the material treated. The more it has hardened, the slower the speed.

The workability time is the time that elapses between an instant T_0 just after mixing, when the speed of propagation of the wave is v_0 , and the instant when the speed is no more than 60% of v_0 .

At a temperature of 20°C, a workability time of 15 hours 30 minutes was obtained.

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CLAIMS

- Process for constructing infrastructures, in which aggregates, vitrified blast-furnace slag, a
 pulverulent activator and water are mixed together, and the mix is spread out over the ground, compacted and left to harden, characterized in that a particulate slag and a ready-prepared additive containing, on the one hand, the activator and, on the other hand, dry ground vitrified slag having a particle size of less than 500 μm are added to the aggregates.
 - 2. Process according to Claim 1, characterized in that an unpreground as-granulated or as-pelletized slag is used as the particulate slag added to the aggregates.
 - 3. Process according to either of Claims 1 and 2, characterized in that the dry ground slag has a water content of less than 0.5% by weight.
- 4. Process according to one of Claims 1 to 3, characterized in that the activator consists, for more than 95% by weight, of lime, calcium sulphate or a mixture of lime and calcium sulphate.
 - 5. Process according to Claim 4, characterized in that the activator contains sodium or potassium hydroxide.
 - 6. Process according to either of Claims 4 and 5, characterized in that the activator has an average particle size of between 0 and 500 μm for at least 95% of its weight and a moisture content of less than 0.5% by weight.
 - 7. Process according to one of Claims 1 to 6, characterized in that more than 95% by weight of the additive consists of a mixture having the following formulation by weight:
- 35 calcium sulphate 25 to 45 % lime 2 to 6 %
 - dry ground vitrified slag qsp 100 %.
 - 8. Process according to one of Claims 1 to 7, characterized in that an amount of additive of between

- 1 and 3% by weight with respect to the total of the mix (aggregates/slag/additive/water) is added to the said \min .
- 9. Additive for the construction of infrastructures according to the process of one of Claims 1 to 7, characterized in that it includes, on the one hand, a pulverulent activator and, on the other hand, dry ground vitrified slag having a particle size of less than 500 μm .
- 10 10. Additive according to Claim 9, characterized in that the dry ground slag has a water content of less than 0.5% by weight.
 - 11. Additive according to either of Claims 9 and 10, characterized in that the activator consists, for more than 95% by weight, of lime, calcium sulphate or a mixture of lime and calcium sulphate.
 - 12. Additive according to Claim 11, characterized in that the activator contains soda or potash.
- 13. Additive according to one of Claims 9 to 12, characterized in that the activator has an average particle size of between 0 and 500 μm and a moisture content of less than 0.5% by weight.
- 14. Additive according to one of Claims 9 to 13, characterized in that more than 95% by weight of the 25 additive consists of a mixture having the following formulation by weight:
 - calcium sulphate 25 to 45 9 lime 2 to 6 9
 - dry ground vitrified slag qsp 100 %.
- 30 15. Additive according to Claim 14, characterized in that it contains known formulation adjuvants for slag-based mixes in order to produce infrastructures.

ABSTRACT

PROCESS FOR MANUFACTURING INFRASTRUCTURES BASED ON VITRIFIED BLAST-FURNACE SLAG AND ADDITIVE USED

The invention relates to a process constructing infrastructures, in which aggregates, vitrified blast-furnace slag, a pulverulent activator and water are mixed together, the mix is spread out over the ground, compacted and left to harden, and in which a particulate slag and a ready-prepared additive containing, on the one hand, the activator and, on the other hand, dry ground vitrified slag having a particle size of less than 500 μm are added to the aggregates.

The invention also relates to the additive for the construction of infrastructures according to the said process, which additive includes, on the one hand, a pulverulent activator and, on the other hand, dry ground vitrified slag having a particle size of less than 500 $\mu m\,.$

DECLARATION AND POWER OF ATTORNEY

As a below-named inventor, I here I am the original, first and sole in below) of the subject matter which INFRASTRUCTURES BASED	iventor (if or is claimed an	nly one name is listed below) or an original, fir	st and joint inventitled PROCES ITIVE, the spec	ntor (if plura	al names are listed
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I hereby state that I have reviewed any amendment referred to above under 37 CFR 1.56(a). I hereby cla listed below and have also identified the application(s) on which priority	, and acknow im priority be led below an	wledge a duty to disclose inference and enefits under 35 U.S.C. 119 b	ormation which is ased on any foreign	material to the e	examination r patent or in	of this application iventor's certificate
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hereby appoint Elliott I. Pollock A. Amernick, RN 24,852; Stanley 24,210; Martin Abramson, RN 25,7 RN 32,767, my attorneys with full Patent and Trademark Office conne Address all communications to POl All statements made herein of my statements were made with the kn under 18 U.S.C. 1001 and may jeop	B. Green, R (87; George I il power of cted therewit LLOCK, VAI own knowl owledge that ardize the val	N 24,351; Richard Wiener, Pettit, RN 27,369; Dean E. Casubstitution and revocation, h. NDE SANDE & PRIDDY, Pedge are true. All statements willful false statements and lidity of the application or an	RN 18,741; Townser arlson, RN 18,537; I to prosecute this P.O. Box 19088, Was made on information the like so made by patent issuing them.	nd M. Belser, Jr. Louis Woo, RN 3 application and the shington, D.C. 20 ation and belief a are punishable by	, RN 22,956; 1,730; and E to transact a 1036. are believed y fine, impris	Morris Liss, RN lzbieta Chlopecka, all business in the to be true. These sonment, or both,
Note: Please sign one full given n be consistent throughout the is not acceptable to the Pater	application	papers. Signing of an applica	tion more than five	weeks prior to fi	It is importa iling or an u	int that the name indated application
1. Full name of inventor	вомрач	Jean-Yves			Date:	03/22/2000
Inventor's signature						
Residence	Rue du	Chapître, 60800 FES	NOY-LE-LUAT,	FRANCE		
Citizenship	FRENCH					
Post Office Address	\	\wedge	1,			
2. Full name of inventor Inventor's signature	PRUNAVI	ETILE Je n Michel	le		Date:	03/22/2000
Residence	11, rue	de Suresnes, 92420	VAUCRESSON,	FRANCE		
Citizenship	FRANCE					
Post Office Address						
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